

## Sewing Thread Ratio for Different Types of Stitches

Stitch Class	Stitch Description	Thread Average (Thread ratio)	No. of Needles
301	Lockstitch	2.5	1
101	Chainstitch	4	1
401	Two Thread Chain Stitch	5.5	1
304	Zigzag Lockstitch	7	1
503	Two Thread Overedge Stitch	12	1
504	Three Thread Overedge Stitch	14	1
512	Four Thread Mock Safety Stitch	18	2
516	Five Thread Safety Stitch	20	2
406	Three Thread Covering Stitch	18	2
602	Four Thread Covering Stitch	25	2
605	Five Thread Covering Stitch	28	3

Source: Coats Industrial (<https://coats.com/en/information-hub/Thread-Consumption-Guide>)